

PAINT NOTE:

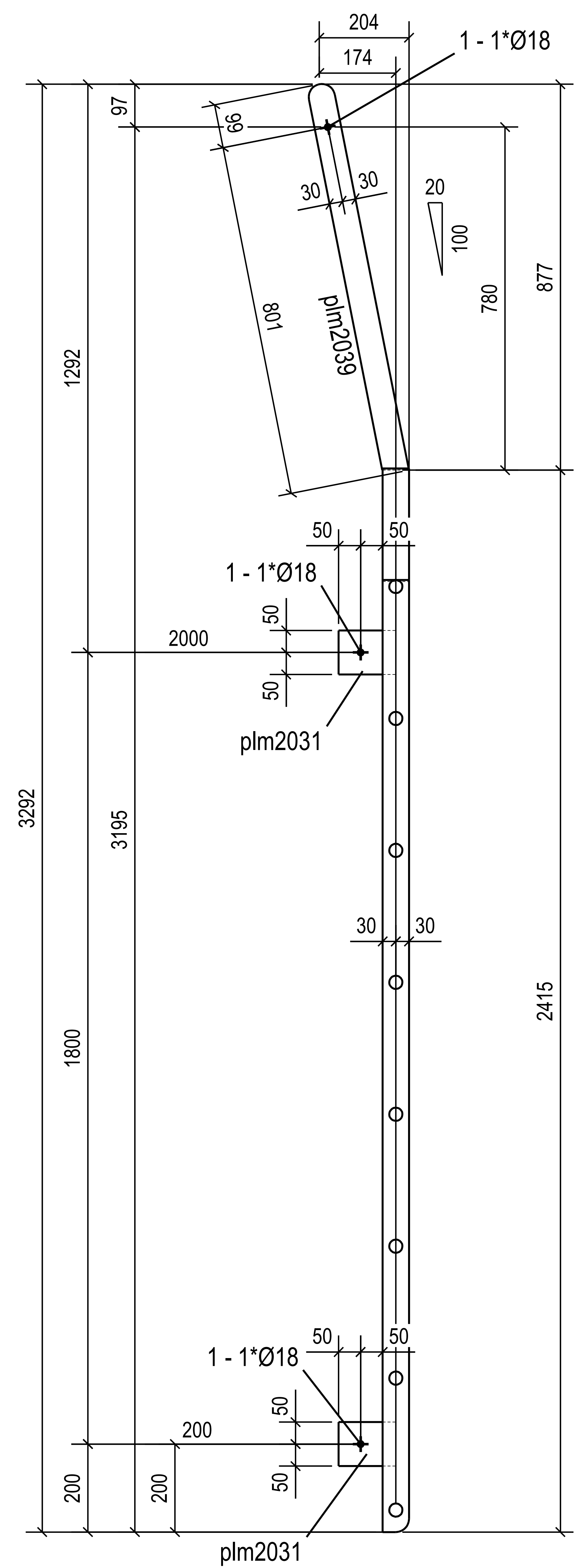
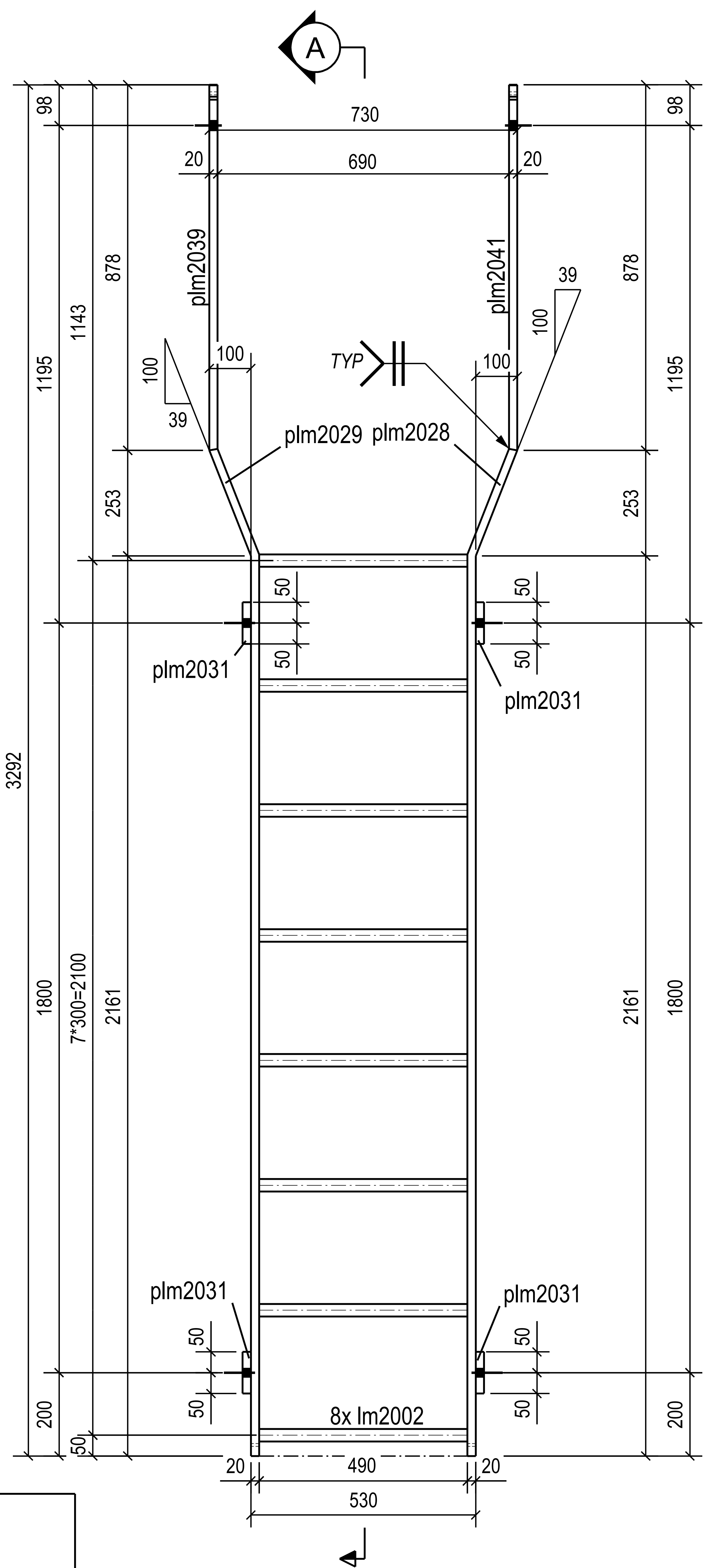
Anti-corrosion system:

Meerpalen, dukdalven and remwerken:
 Sandblasting SA 2 ½
 Layer 1: Interzone 954 (black / 200µm)
 Layer 2: Interzone 954 (yellow / 200µm)
 Layer 3: Interthane 990 SG (yellow RAL1023 / 75µm)

Handrails and ladders:
 Hot dip galvanizing according to ISO 1461
 Sand blasting S2 ½
 Layer 1: Sealing layer Sigmacover 522 Epoxy (40µm)
 Layer 2: Sigmadur 520 (yellow RAL 1023 / 75µm)

Gratings:
 Hot dip galvanizing according to ISO 1461

**IF NOT OTHERWISE STATED ALL WELDS:
 ALL WELDS ARE MINIMUM a=12mm
 EXCEPT FOR BOLLRDS, HERE WELDS ARE MINIMUM a=15mm
 MAXIMUM a=0.7 x THICKNESS OF THINNEST PLATE UNO**



A SECTION A
 SCALE: 1:15

ASSEMBLYLIST Mark: L2001
 FINISH: HOT DIP GALVANIZED + DUPLEX PAINT SYSTEM
 Total Assembly No: 4

Comment	Pos	Profile	Material	No	Length (mm)
	Im2002	REBAR 30	S235JR	8	490
	plm2028	STRIP20*60	S235JR	1	2437
	plm2029	STRIP20*60	S235JR	1	2437
	plm2031	STRIP20*100	S235JR	4	130
	plm2039	STRIP20*60	S235JR	1	900
	plm2041	STRIP20*60	S235JR	1	900